



CASTELLI

SERVIZIO CORSE  
TRIATHLON  
2021



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# DEVELOPED AND TESTED WITH THE PROS



Castelli is dedicated to making the fastest clothing in the world. We know that race results come through relentless attention to the smallest of details. So we approach every garment questioning how we can make it faster.

We do the basic research, then we test the concepts internally, then we test them with professional athletes and in the wind tunnel.

Right from the start of our triathlon activities we partnered with professional athletes. Together with them we are continuously improving and innovating our triathlon range to make sure that our athletes have the best and fastest equipment for their races.

With Castelli Servizio Corse you can have the exact same pieces as the professional athletes. Not less—expensive replicas, but the exact same pieces made using the same fabrics, and components, with the same fit and finish, by the same people who produce the pieces you see on the pros racing around the world.

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**AVAILABLE  
FOR YOUR  
TEAM**

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MEN'S

LONG DISTANCE

4300463

PR SPEED SUIT



(NS)

4300474

FREE SANREMO 2 SUIT  
SHORT SLEEVE



(FP)

4300465

FREE SPEED 2 RACE TOP



(NS)

4300211

FREE TRI TOP



(FP)

4300212

FREE TRI SHORT



(FP)

4300526

SD TEAM RACE SUIT



(NS)

4300214

FREE TRI ITU SUIT



(FP)

4300466

CORE SPR-OLY SUIT



(NS)

4300485

TECH TEE SHORT SLEEVE



(NS)

4300484

TECH TEE LONG SLEEVE



(NS)

4300210

ALLI RUN TOP



(NS)

4300528

WILDWOOD  
RACE SINGLET



(NS)

(FP)  
ALSO AVAILABLE  
FULLY PRINTED

(NS)  
ALSO AVAILABLE  
NO SILICONE

WOMEN'S

LONG DISTANCE

4300467

PR W SPEED SUIT



(NS)

4300478

FREE SANREMO 2 W SUIT  
SHORT SLEEVE



(FP)

4300469

FREE SPEED 2 W  
RACE TOP



(NS)

4300218

FREE W TRI SINGLET



(FP)

4300220

FREE W TRI SHORT



(FP)

4300527

SD TEAM W RACE SUIT



(NS)

4300221

FREE W TRI ITU SUIT



(FP)

4300472

CORE W SPR-OLY SUIT



(NS)

4300487

TECH TEE W  
SHORT SLEEVE



(NS)

4300486

TECH TEE W  
LONG SLEEVE



(NS)

4300217

ALLI W RUN TOP



(NS)

4300529

WILDWOOD  
RACE W SINGLET



(NS)

(FP)  
ALSO AVAILABLE  
FULLY PRINTED

(NS)  
ALSO AVAILABLE  
NO SILICONE

SHORT DISTANCE

RUN & TRAINING

SHORT DISTANCE

RUN & TRAINING

KID

4300473

CORE KID SPR-OLY SUIT



(NS)

# MEN'S LONG DISTANCE

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IMAGE: PR SPEED SUIT 4300463

ROSSO CORSA

PR SPEED SUIT 4300463

SIZE: XXS-3XL	DISTANCE
WEIGHT: 251 g (Large)	LONG
	HALF
	OLYMPIC
	SPRINT
KISS TRI	
DISCIPLINE	  

Pro-level long-distance race suit to deliver real aero benefits on the bike while providing comfort and cooling on the run

50-denier upper-body fabric is the thinnest, smoothest fabric for light weight and maximum aerodynamics

Active cooling for the run with moisture evaporating directly next to the skin

Silicone speed ribs on the sleeves induce turbulence to reduce drag on one of the most exposed parts of the body

Elbow-length sleeves and knee-length legs for maximum aerodynamics

Support short portion to keep everything in place on the run

2 rear pockets for ample nutrition storage

KISS Tri pad



ALSO  
AVAILABLE




**PR SPEED SUIT  
NO SILICONE**  
4300464



IMAGE: FREE SANREMO 2 SUIT SHORT SLEEVE 4300474

ROSSO CORSA

FREE SANREMO 2 SUIT SHORT SLEEVE 4300474

SIZES: XXS-3XL	DISTANCE
WEIGHT: 218 g (Large)	LONG
	HALF
KISS TRI	OLYMPIC
	SPRINT
TRIATHLON DISCIPLINES	  

Second-generation Sanremo short sleeve suit is faster than ever  
Velocity Rev2 main body fabric delivers aerodynamics with excellent fit and moisture management  
Back fabric is our Velocity mesh for breathability, yet it blocks 94% of UV rays for significant sun protection (UPF 16)  
Elbow-length sleeves with raw-cut edges for maximum comfort and aerodynamics  
Castelli's Sanremo front opening makes it easier to bend for cycling and straighten out for the run and swim, while also allowing for easier nature breaks or opening up for extra-hot runs  
2 rear pockets lie flat in the swim but allow generous room for nutrition  
New short construction fits more securely with more muscle support  
GIRO® flat leg grippers on longer legs for maximum aerodynamics  
KISS Tri seat pad that provides comfort on the bike and that you almost don't feel during the run



ALSO  
AVAILABLE  
**FREE SANREMO 2 SUIT  
SHORT SLEEVE FULLY PRINTED**  
4300475

ROSSO CORSA

FREE SPEED 2 RACE TOP 4300465

SIZES: <b>XXS-3XL</b>	<b>DISTANCE</b>
WEIGHT: <b>110 g</b> (Large)	LONG
	HALF
	OLYMPIC
	SPRINT

TRIATHLON DISCIPLINES



- Freedom of movement in the water, aerodynamics on the bike, comfort on the run
- Velocity Rev2 aero fabric on front-facing surfaces
- UPF 16 Velocity mesh back blocks 94% of UV light with generous breathability
- 2 rear pockets lie flat and prevent nutrition from bouncing around
- Giro<sup>3</sup> flat gripper elastic lies flat on lower back
- SnapLock fastener at lower back to clip to Free Tri Short to prevent riding up during swim or bike leg
- YKK® Camlock® zipper
- Elbow-length sleeves for maximum aerodynamics



FREE TRI TOP 4300211

SIZES: <b>XXS-3XL</b>	<b>DISTANCE</b>
WEIGHT: <b>58g</b> (Large)	LONG
	HALF
	OLYMPIC
	SPRINT

TRIATHLON DISCIPLINES



- SpeedFreak ventilated race fabric on front
- Velocity Mesh back gives wind-tunnel-proven speed on the bike
- SnapLock fastener at lower back to clip to Free Tri Short to prevent riding up during swim or bike leg
- YKK® Camlock® zipper
- FreeAero 2 hydro- and aero-optimized pockets
- Soft-finish armholes to reduce chafing



SNAPLOCK FASTENER  
TO CLIP TO FREE TRI SHORT





IMAGE: FREE TRI SHORT FULLY PRINTED 4300223

ROSSO CORSA

FREE TRI SHORT 4300212

SIZES: XXS-3XL	DISTANCE
WEIGHT: 85g (Large)	LONG
	HALF
KISS TRI	OLYMPIC
	SPRINT

TRIATHLON DISCIPLINES



- Instadry Speed fabric is fast in the swim with minimal water absorption
- Free construction for great anatomic fit
- KISS Tri seat pad is comfortable on the bike and virtually disappears on the run
- SnapLock fastener at waist to clip Free Speed 2 Race Top or Free Tri Top into place for swim and bike
- Flat-lock stitching
- 2 small pockets on hip for nutrition during run
- GIRO Air gripper elastic for more comfort



SNAPLOCK FASTENER  
TO CLIP TO FREE SPEED 2  
RACE TOP OR FREE TRI TOP



ALSO  
AVAILABLE

FREE TRI SHORT  
FULLY PRINTED  
4300223

# MEN'S SHORT DISTANCE





ROSSO CORSA

SD TEAM RACE SUIT 4300526

SIZES: <b>XXS-3XL</b>	<b>DISTANCE</b>
WEIGHT: <b>123 g</b> (Medium)	LONG
	HALF
	OLYMPIC
	SPRINT

TRIATHLON DISCIPLINES

- Pro level short-distance race suit for best possible swim performance
- Water repellent treatment and minimum amount of seams for reduced water resistance
- Combination of light fabric on the upper body and compressive fabric in the hip area and legs for muscle support
- Quick drying fabrics
- Rear 40cm YKK® zipper with elastic cord closing at the bottom to avoid unintentional opening during the swim
- Silicone leg gripper holds suit in place
- Thin fleece seat liner

A completely new approach for sprint and short distance racing to meet the needs of ITU professionals.

Developed in close collaboration with the German Triathlon Federation (DTU).





IMAGE: FREE TRI ITU SUIT FULLY PRINTED 4300225

IMAGE: FREE TRI ITU SUIT FULLY PRINTED 4300225

ROSSO CORSA

FREE TRI ITU SUIT 4300214

SIZES: XXS-3XL	DISTANCE
WEIGHT: 161g (Large)	LONG
	HALF
KISS TRI	OLYMPIC
	SPRINT

TRIATHLON DISCIPLINES



- SpeedFreak ventilated race fabric on front of upper portion
- Velocity Mesh back gives wind-tunnel-proven speed on the bike
- Rear 30cm YKK® zipper
- FreeAero 2 hydro- and aero-optimized pockets
- Soft-finish armholes to reduce chafing
- Instadry Speed fabric on short is fast in the swim with minimal water absorption
- KISS Tri seat pad is comfortable on the bike and virtually disappears on the run
- 2 small pockets on hip for nutrition during run
- GIRO Air leg gripper elastic




FOR OLYMPIC  
TO IRONMAN DISTANCES

We made this suit to be compliant with ITU rules but with the fabrics, aerodynamics and cargo-carrying capacity to be ideal for 70.3 races, and even to win the odd Ironman World Championships, like Fred Van Lierde did in this suit in 2013. It has the fabrics, the pockets and the KISS Tri seat pad of our Free long-distance race suits to offer exceptional performance in a wide variety of races.



ALSO  
AVAILABLE

FREE TRI ITU SUIT  
FULLY PRINTED  
4300225

SIZES: <b>XXS-3XL</b>	<b>DISTANCE</b>
WEIGHT: <b>170 g</b> (Large)	LONG
	HALF
	OLYMPIC
	SPRINT
TRIATHLON DISCIPLINES   	

Short-distance race suit for speed and comfort  
Endurance Evolution fabric is lightweight but supportive  
Close-cut top with longer legs  
Reduced seaming for faster swims  
Rear envelope pocket stays closed in the water but makes it easy to carry a gel  
Fleece seat liner smooths out the bike ride but disappears on the run



# MEN'S RUN & TRAINING

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TECH TEE SHORT SLEEVE 4300485

SIZES: **XXS-3XL**  
WEIGHT: **110 g** (Large)

TRIATHLON DISCIPLINES 

3D fabric is super lightweight and fast drying  
Multi-filament polyester fabric with spandex/elastane for extra stretch  
Close-to-body performance cut  
Great for running, travel, or a quick trip to the podium



TECH TEE LONG SLEEVE 4300484

SIZES: **XXS-3XL**  
WEIGHT: **130 g** (Large)

TRIATHLON DISCIPLINES 

3D fabric is super lightweight and fast drying  
Multi-filament polyester fabric with spandex/elastane for extra stretch  
Close-to-body performance cut  
Great for running, travel, or a quick trip to the podium





ALII RUN TOP 4300210

SIZES: **XXS-3XL**

WEIGHT: **40g** (Large)

TRIATHLON DISCIPLINES 

A-Vent 70g 100% polyester microfiber fabric  
Open-mesh knit for excellent ventilation  
UPF 15 rating blocks 93% of UV rays  
Looser fit for airflow between top and skin  
Self-fabric collar



MADE FOR ALI'I DRIVE

We took our insanely light and ventilated A-Vent fabric and gave it a loosish cut to allow maximum airflow between the top and the body. The top weighs next to nothing but covers a wide range of conditions; the fabric is excellent at keeping you dry when you want it too but really shines when you need cooling and can pour water over it at the aid stations.



WILDWOOD RACE SINGLET 4300528

SIZES: **XXS-3XL**  
WEIGHT: **65 g** (Large)

TRIATHLON DISCIPLINES 

- 3D fabric is super lightweight and fast drying
- Multi-filament polyester fabric with spandex/elastane for extra stretch
- Racerback design
- Anti-chafe binding



This minimalist run top will keep you cool and comfortable while running your favorite trail or doing your hardest speed workouts. The racerback design with generous armholes and chafe-free binding shows the attention to detail in this high-performance piece.

# WOMEN'S LONG DISTANCE

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IMAGE: PR W SPEED SUIT 4300467

ROSSO CORSA

PR W SPEED SUIT 4300467

SIZES: <b>XXS-2XL</b>	<b>DISTANCE</b>
WEIGHT: <b>202 g</b> (Large)	LONG
	HALF
<b>KISS TRI</b>	OLYMPIC
	SPRINT

TRIATHLON DISCIPLINES



Pro-level long-distance race suit to deliver real aero benefits on the bike while providing comfort and cooling on the run

50-denier upper-body fabric is the thinnest, smoothest fabric for light weight and maximum aerodynamics

Active cooling for the run with moisture evaporating directly next to the skin

Silicone speed ribs on the sleeves induce turbulence to reduce drag on one of the most exposed parts of the body

Elbow-length sleeves and knee-length legs for maximum aerodynamics

2 rear pockets for ample nutrition storage

KISS Tri pad



ALSO  
AVAILABLE




PR W SPEED SUIT  
NO SILICONE  
4300468



IMAGE: FREE SANREMO 2 W SUIT SHORT SLEEVE 4300476

ROSSO CORSA

FREE SANREMO 2 W SUIT SHORT SLEEVE 4300478

SIZES: XXS-2XL	DISTANCE
WEIGHT: 174 g (Large)	LONG
	HALF
KISS TRI	OLYMPIC
	SPRINT
TRIATHLON DISCIPLINES	  

Second-generation Sanremo short sleeve suit is faster than ever  
Velocity Rev2 main body fabric delivers aerodynamics with excellent fit and moisture management  
Back fabric is our Velocity mesh for breathability, yet it blocks 94% of UV rays for significant sun protection (UPF 16)  
Elbow-length sleeves with raw-cut edges for maximum comfort and aerodynamics  
Castelli's Sanremo front opening makes it easier to bend for cycling and straighten out for the run and swim  
2 rear pockets lie flat in the swim but allow generous room for nutrition  
New short construction fits more securely with more muscle support  
GIRO® flat leg grippers on longer legs for maximum aerodynamics  
KISS Tri seat pad that provides comfort on the bike and that you almost don't feel during the run



ALSO  
AVAILABLE  
  
FREE SANREMO 2 W SUIT  
SHORT SLEEVE FULLY PRINTED  
4300477

ROSSO CORSA

FREE SPEED 2 W RACE TOP 4300469

SIZES: <b>XXS-2XL</b>	<b>DISTANCE</b>
WEIGHT: <b>96 g</b> (Small)	LONG
	HALF
	OLYMPIC
	SPRINT

TRIATHLON DISCIPLINES



- Freedom of movement in the water, aerodynamics on the bike, comfort on the run
- Velocity Rev2 aero fabric on front-facing surfaces
- UPF 16 Velocity mesh back blocks 94% of UV light with generous breathability
- 2 rear pockets lie flat and prevent nutrition from bouncing around
- Giro<sup>3</sup> flat gripper elastic lies flat on lower back
- SnapLock fastener at lower back to clip to Free Tri Short to prevent riding up during swim or bike leg
- YKK® Camlock® zipper
- Elbow-length sleeves for maximum aerodynamics



ROSSO CORSA

FREE W TRI SINGLET 4300218

SIZES: XXS-2XL	DISTANCE
WEIGHT: 51g (Small)	LONG
	HALF
	OLYMPIC
	SPRINT

TRIATHLON DISCIPLINES   

SpeedFreak ventilated race fabric on front  
Velocity Mesh back gives wind-tunnel-proven speed on the bike  
SnapLock fastener at lower back to clip to Free W Tri Short to prevent riding up during swim or bike leg  
YKK® Camlock® zipper  
FreeAero 2 hydro- and aero-optimized pockets  
Soft-finish armholes to reduce chafing



ROSSO CORSA

FREE W TRI SHORT 4300220

SIZES: XXS-2XL	DISTANCE
WEIGHT: 109g (Small)	LONG
	HALF
	OLYMPIC
	SPRINT

TRIATHLON DISCIPLINES   

Instadry Speed fabric is fast in the swim with minimal water absorption  
Free construction for great anatomic fit  
KISS Tri seat pad is comfortable on the bike and virtually disappears on the run  
SnapLock fastener at waist to clip Free Speed 2 W Race Top or Free W Tri Singlet into place for swim and bike  
Flat-lock stitching  
2 small pockets on hip for nutrition during run  
GIRO Air leg gripper elastic



SNAPLOCK  
FASTENER TO CLIP TO  
FREE SPEED 2 W RACE TOP  
OR FREE W TRI SINGLET



ALSO  
AVAILABLE

FREE W TRI SHORT  
FULLY PRINTED  
4300227



# WOMEN'S SHORT DISTANCE





ROSSO CORSA

SD TEAM W RACE SUIT 4300527

SIZES: <b>XXS-2XL</b>	<b>DISTANCE</b>
WEIGHT: <b>124 g</b> (Large)	LONG
	HALF
	OLYMPIC
	SPRINT

TRIATHLON DISCIPLINES



- Pro level short-distance race suit for best possible swim performance
- Water repellent treatment and minimum amount of seams for reduced water resistance
- Combination of light fabric on the upper body and compressive fabric in the hip area and legs for muscle support
- Quick drying fabrics
- Rear 40cm YKK® zipper with elastic cord closing at the bottom to avoid unintentional opening during the swim
- Silicone leg gripper holds suit in place
- Thin fleece seat liner

A completely new approach for sprint and short distance racing to meet the needs of ITU professionals.

Developed in close collaboration with the German Triathlon Federation (DTU).





IMAGE: FREE W TRI ITU SUIT 4300221

ROSSO CORSA

FREE W TRI ITU SUIT 4300221

SIZES: <b>XXS-2XL</b>	<b>DISTANCE</b>
WEIGHT: <b>141g</b> (Small)	LONG
	HALF
<b>KISS TRI</b>	OLYMPIC
	SPRINT

TRIATHLON DISCIPLINES   

- SpeedFreak ventilated race fabric on front of upper portion
- Velocity Mesh back gives wind-tunnel-proven speed on the bike
- Rear 30cm YKK® zipper
- FreeAero 2 hydro- and aero-optimized pockets
- Soft-finish armholes to reduce chafing
- Instadry Speed fabric on short is fast in the swim with minimal water absorption
- KISS Tri seat pad is comfortable on the bike and virtually disappears on the run
- 2 small pockets on hip for nutrition during run
- GIRO Air leg gripper elastic

FOR OLYMPIC  
TO IRONMAN DISTANCES

We made this suit to be compliant with ITU rules but with the fabrics, aerodynamics and cargo-carrying capacity to be ideal for 70.3 races, and even to win the odd Ironman World Championships, like Frederik Van Lierde did in this suit in 2013. It has the fabrics, the pockets and the KISS Tri seat pad of our Free long-distance race suits to offer exceptional performance in a wide variety of races.



ALSO  
AVAILABLE

**FREE W TRI ITU SUIT  
FULLY PRINTED  
4300228**



CORE W SPR-OLY SUIT 4300472

SIZES: <b>XXS-2XL</b>	<b>DISTANCE</b>
WEIGHT: <b>149 g</b> (Small)	LONG <div><div></div><div></div><div></div><div></div></div>
	HALF <div><div></div><div></div><div></div><div></div></div>
	OLYMPIC <div><div></div><div></div><div></div><div></div></div>
	SPRINT <div><div></div><div></div><div></div><div></div></div>

TRIATHLON DISCIPLINES



- Short-distance race suit for speed and comfort
- Endurance Evolution fabric is lightweight but supportive
- Close-cut top with longer legs
- Reduced seaming for faster swims
- Rear envelope pocket stays closed in the water but makes it easy to carry a gel
- Fleece seat liner smooths out the bike ride while disappearing on the run



# WOMEN'S RUN & TRAINING

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TECH TEE W SHORT SLEEVE 4300487

SIZES: **XXS-2XL**  
WEIGHT: **93 g** (Small)

TRIATHLON DISCIPLINES 

3D fabric is super lightweight and fast drying  
Multi-filament polyester fabric with spandex/elastane for extra stretch  
Close-to-body performance cut  
Great for running, travel, or a quick trip to the podium



TECH TEE W LONG SLEEVE 4300486

SIZES: **XXS-2XL**  
WEIGHT: **120 g** (Small)

TRIATHLON DISCIPLINES 

3D fabric is super lightweight and fast drying  
Multi-filament polyester fabric with spandex/elastane for extra stretch  
Close-to-body performance cut  
Great for running, travel, or a quick trip to the podium



ALII W RUN TOP 4300217

SIZES: **XXS-2XL**  
WEIGHT: **31 g** (Small)

TRIATHLON DISCIPLINES 

A-Vent 70g 100% polyester microfiber fabric  
Open-mesh knit for excellent ventilation  
UPF 15 rating blocks 93% of UV rays  
Looser fit for airflow between top and skin  
Self-fabric collar





**WILDWOOD RACE W SINGLET** 4300529

SIZES: **XS-2XL**  
WEIGHT: **53 g** (Small)

**TRIATHLON DISCIPLINES** 

3D fabric is super lightweight and fast drying  
Multi-filament polyester fabric with spandex/elastane for extra stretch  
Racerback design  
Anti-chafe binding



This minimalist run top will keep you cool and comfortable while running your favorite trail or doing your hardest speed workouts. The racerback design with generous armholes and chafe-free binding shows the attention to detail in this high-performance piece.



# KID'S

## CORE KID SPR-OLY SUIT 4300473

SIZES: <b>6Y-12Y</b>	<b>DISTANCE</b>
WEIGHT: <b>149 g</b> (Small)	LONG
	HALF
	OLYMPIC
	SPRINT

**TRIATHLON DISCIPLINES**



- Short-distance race suit for speed and comfort
- Endurance Evolution fabric is lightweight but supportive
- Close-cut top with longer legs
- Reduced seaming for faster swims
- Rear envelope pocket stays closed in the water but makes it easy to carry a gel
- Fleece seat liner smooths out the bike ride while disappearing on the run





# ACCESSORIES



ROSSO CORSA 9 SOCK 4300029

SIZES: **S/M - L/XL - XXL**

Meryl® Skinlife antibacterial fibers.  
High-density elastic mid-foot support band.  
Flat-seam toe.  
9 cm ankle cuff.  
Minimum order quantity is 100 pairs.



ROSSO CORSA 13 SOCK 4300279

SIZES: **S/M - L/XL - XXL**

Meryl® Skinlife antibacterial fibers.  
High-density elastic mid-foot support band.  
Flat-seam toe.  
13 cm ankle cuff.  
Minimum order quantity is 100 pairs.



ROSSO CORSA 18 SOCK 4800522

SIZES: **S/M - L/XL - XXL**

Meryl® Skinlife antibacterial fibers.  
High-density elastic mid-foot support band.  
Flat-seam toe.  
18 cm ankle cuff.  
Minimum order quantity is 100 pairs.



FAST FEET SOCKS 4300299

SIZES: **S/M - L/XL - XXL**

Textured Lycra® fabric at cuff for maximum aerodynamics.  
19 cm ankle cuff.  
Meryl® Skinlife antibacterial fibers.  
High-density elastic mid-foot support band.  
Flat-seam toe.  
Minimum order quantity is 10pairs.



FAST FEET TT SHOECOVER 4300521

SIZES: **S-2XL**

Textured Lycra® fabric at cuff for maximum aerodynamics.  
19 cm ankle cuff.  
Meryl® Skinlife antibacterial fibers.  
High-density elastic mid-foot support band.  
Flat-seam toe.  
Minimum order quantity is 10pairs.



UPF 50+ LIGHT ARM SLEEVES 4516036

SIZES: **S-XL**

Solare fabric keeps the chill off without causing overheating  
UPF 50+ protection  
Polyester based for excellent moisture management  
Double-side silicone elastic at top for excellent grip

NON-CUSTOMIZABLE!

# HOW IT WORKS

## 01. CONTACT

To request information, please contact Castelli Servizio Corse by e-mail: please contact the Castelli Office in your country ([www.castelli-cycling.com](http://www.castelli-cycling.com)), or send your request to Castelli Servizio Corse, [castelli.team@mvc46.eu](mailto:castelli.team@mvc46.eu) or visit us at [www.castelli-cycling.com/custom](http://www.castelli-cycling.com/custom)

To request a quote, download and fill out the order form from [serviziocorse.com](http://serviziocorse.com) with the styles we offer. Indicate quantities needed per style and submit via e-mail. Size breakdowns are helpful, but unnecessary for a quote. You will receive the requested quote shortly.

## 04. FINAL ORDER SUBMISSION

Submit your final order and you will be provided with a PDF copy to approve. This is your last opportunity to make revisions or correct errors.

## 02. DESIGN

Completed designs prepared on Castelli templates need to be submitted with your quote request. For every logo not supplied in vector-graphic format, a small fee will be incurred. Vector formats include: .ai, .eps, and .pdf (open).

After submitting your design and quote, you will receive shortly an electronic art file of your final design. A full-size color proof printed on fabric can be ordered for an additional fee.

## 05. PRODUCTION

Once approvals for art, color and units, and deposit money have been received production will begin. No additional changes can be made at this time. Completion time is 8 weeks from the day approvals are received.

## 03. FIT KIT REQUEST

We will put you in contact with our representatives in your area so that you can see samples of all the pieces and check sizes, fit, and materials.

# SIZE CHARTS

### MEN (UNISEX)

		XXS	XS	S	M	L	XL	2XL	3XL	4XL	5XL
Chest	A	84 cm	88 cm	92 cm	96 cm	100 cm	105 cm	110 cm	115 cm	-	-
Waist	B	72 cm	76 cm	80 cm	84 cm	88 cm	93 cm	98 cm	104 cm	-	-
Hips	C	86 cm	90 cm	94 cm	98 cm	102 cm	107 cm	112 cm	116 cm	-	-
Inseam	D	80 cm	81 cm	82 cm	83 cm	84 cm	85 cm	86 cm	87 cm	-	-

### WOMEN

		XXS	XS	S	M	L	XL	2XL	3XL	4XL	5XL
Chest	A	74 cm	79 cm	84 cm	89 cm	94 cm	99 cm	104 cm	-	-	-
Waist	B	58 cm	63 cm	68 cm	73 cm	78 cm	83 cm	88 cm	-	-	-
Hips	C	82 cm	87 cm	92 cm	97 cm	102 cm	107 cm	112 cm	-	-	-
Inseam	D	74 cm	75 cm	76 cm	77 cm	78 cm	79 cm	80 cm	-	-	-

### SOCKS – Euro shoe size

	S / M	L / XL	2XL
Shoe Size	36-39	40-43	44-47
			-

### WARMERS

SIZE	SHORT/JERSEY	WEIGHT
S	S - M	45 - 60 Kg
M	S - M	60 - 70 Kg
L	L - XL	70 - 80 Kg
XL	2XL - 3XL	> 80 Kg



# FABRICS AND PAD

## SPEEDBREAK

This ventilated and light weight fabric is ideal for the front of our Free tri suits to maximize aerodynamics on the bike and to keep you as cool as possible on the run. The micro mesh front allows ample air flow and has just the right stretch to keep you comfortable.

## VELOCITY FABRIC

Silky and soft, Velocity fabric provides maximum comfort the entire race. Lightweight polyester fits like a second skin for maximum aerodynamics and dries almost instantly.

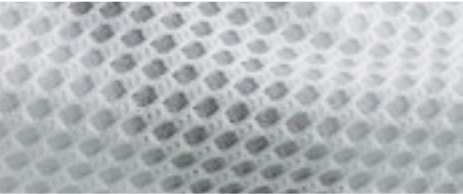


## A-VENT

We chose this fabric because its semi open knit structure allows the air to flow through and cool your body. It's extremely light weight, and with 100% polyester yarns it doesn't stay wet for long. We like the way it cools the body if you pour water over it, yet otherwise is very good at staying dry.

## VELOCITY MESH

The 3D weave reduces contact area with your skin to provide excellent wicking. Used in key areas to improve boundary layer aerodynamics.



## PROSECCO STRADA

Prosecco Strada is a major step forward in classic jersey fabric. Its controlled stretch allows designers to engineer a perfect fit. Prosecco hydrophylic treatment helps keep you dryer and more comfortable than ever before.

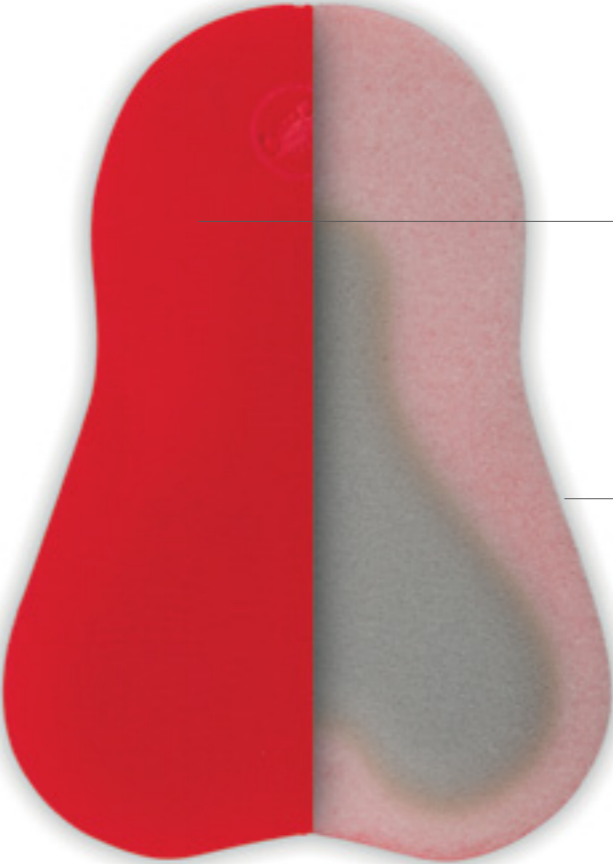
## INSTADRY SPEED FABRIC

Gives you just enough compression to support muscles but never constricts movement. Doesn't absorb moisture so it stays light in the water.



## KISS<sup>TRI</sup>

Multi-density KISS TRI-pad foam is optimized for aerobar position on the bike, and practically disappears during the swim and run.



### 01. SEAMLESS SKIN CARE LAYER

A super soft, brushed microfiber top that maximizes comfort and fit. Seamlessly engineered to eliminate chafing and abrasion. Flexible to move with you. Bacteriostatic treatment to avoid saddle sores and infection.

### 02. MULTI DENSITY FOAM

Specifically designed for the triathlete. Minimum bulk doesn't get in the way during the swim and run legs. Extra fast drying foam prevents chafing on the bike.

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